















Value Stream Q-Basics



<p>Stop Sign 1</p>  <p>Customer complaints are communicated within the production site and, if possible, displayed directly at the station in question. Using problem-solving techniques, they are processed in a fast and systematic manner. The supply chain is promptly informed.</p>	<p>Andon Cord 2</p>  <p>In the event of deviations in quality or if control limits are exceeded in the value stream (source, make, deliver), the employee needs to stop the process or escalate.</p>	<p>Instructions 3</p>  <p>Safety, health, production, and inspection instructions are complied with. 5S standards are put in place and observed.</p>	<p>Process Parameters 4</p>  <p>The target values/tolerances for all stated process parameters are observed.</p>	
<p>Measurement / Test Equipment 5</p>  <p>Measuring and test equipment is defined, and monitoring intervals are observed.</p>	<p>Check the Checker 6</p>  <p>The “check the checker” principle is applied, and the “checker’s” suitability is ensured.</p>	<p>Total Productive Maintenance (TPM) 7</p>  <p>A maintenance standard is installed and observed at every station.</p>	<p>Tools 8</p>  <p>Each tool has a defined service life; the current status must be recognizable. A quality evaluation must be carried out during installation, removal or disassembly.</p>	<p>Restart 9</p>  <p>Restart after disruptions is clearly regulated for all machinery and equipment.</p>
<p>Labeling 10</p>  <p>Products and containers are labeled according to the set standard.</p>	<p>Rework / Scrap 11</p>  <p>The handling of rejected parts and those to be reworked is clearly regulated.</p>	<p>Dropped Parts 12</p>  <p>Any products that fall on the floor, into the machine or cannot be classified must be scrapped.</p>	<p>Correct Product 13</p>  <p>Only the correct product may be provided for removal and assembly.</p>	<p>Remaining Items 14</p>  <p>The handling of remaining items/quantities is clearly regulated.</p>