

Value Stream Q-Basics

Principle 1 | Stop Sign



Customer complaints are communicated within the production site and, if possible, displayed directly at the station in question. Using problem-solving techniques, they are processed in a fast and systematic manner. The supply chain is promptly informed.

Principle 2 | Andon Cord



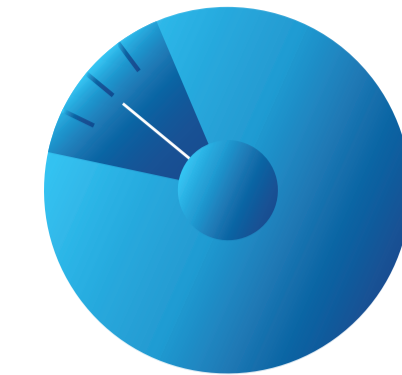
In the event of deviations in quality or if control limits are exceeded in the value stream (source, make, deliver), the employee needs to stop the process or escalate.

Principle 3 | Instructions



Safety, health, production, and inspection instructions are complied with. 5S standards are put in place and observed.

Principle 4 | Process Parameters



The target values/tolerances for all stated process parameters are observed.

Principle 5 | Measurement/ Test Equipment



Measuring and test equipment is defined, and monitoring intervals are observed.

Principle 6 | Check the Checker



The “check the checker” principle is applied, and the “checker’s” suitability is ensured.

Principle 7 | Total Productive Maintenance (TPM)



A maintenance standard is installed and observed at every station.

Principle 8 | Tools



Each tool has a defined service life; the current status must be recognizable. A quality evaluation must be carried out during installation, removal or disassembly.

Principle 9 | Restart



Restart after disruptions is clearly regulated for all machinery and equipment.

Principle 10 | Labeling



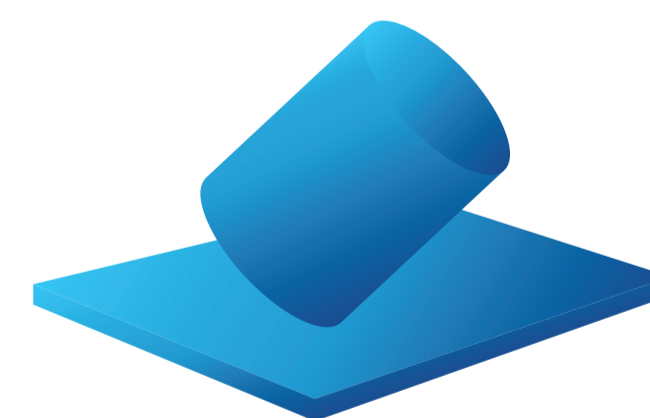
Products and containers are labeled according to the set standard.

Principle 11 | Rework/Scrap



The handling of rejected parts and those to be reworked is clearly regulated.

Principle 12 | Dropped Parts



Any products that fall on the floor, into the machine or cannot be classified must be scrapped.

Principle 13 | Correct Product



Only the correct product may be provided for removal and assembly.

Principle 14 | Remaining Items



The handling of remaining items/quantities is clearly regulated.